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009437

D206-628-033
Job Sheet 192988



Part No: D206-628-033

Job Qty: 2 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/5/19

Job Tracking No:

Due Date: 5/3/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: IIN-D206-628 REV.G IPP Rev:D As Per Ecn 766 06-01-06 JLM IPP Rev:E as per ecn 1118 08-02-05 DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	5/3/19	5/3/19	0.00	0.00	Packaging 1 - 1		DAS 28 2-89
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	2 pcs	5/3/19	5/3/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		



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Container No: S202436



Part: D206-628-033

Job No: 192988

Serial No/Batch: S202436

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH98-14 Issue 2, FA001, STC SA00500SE 18/10/17, EASA S

Plox 4/5/19 9:52 AM Dart.Renwick.Jennifer

130 Packaging 3-1 - Stock - B4B	2 pcs	5/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	5/3/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-39
140 QC 21 - FG	2 pcs	5/3/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
Part Op 110 - Pick Kit				21	SEP 13 2019
Descriptions: 120 - QC4- 100% Inspect kits for completeness				9-39	
130 - Identify and pack for shipping as per PPP D206-628-033					
135 - Document Control - Photocopy blue file and type labels as per PPP D206-628-033 CHG 003					
140 - QC21- Final Inspection - Work Order Release					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C4A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5090636
AN4C1A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5034380
AN4C15A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5104454
D2731-3	Mounting Lug	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5103182
D2732	Rubber Cushion (\$Per Foot)	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5141341
D2842-041	Step Assembly, LH, 206 Float	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185009
D2844-1	Arm	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5109160
D2844-3	Arm	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5109160
D3394-041	Lug	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5109160
MS21043-4	Nut	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5109160
NAS1149C0363R	Washer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5109160
NAS1149C0432R	Washer	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5109160
NAS1515H3	Washer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5109160
NAS1515H4L	Washer	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5109160

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C4A	6	1,611	0
	AN4C14A	16	102	0
	AN4C15A	8	28	0
	D2731-3	8	25	0
	D2732	4	329	0
	D2842-041	2	0	0
	D2844-1	4	5	0
	D2844-3	2	5	0
	D3394-041	8	0	0
	MS21043-4	24	998	0
	NAS1149C0363R	6	495	0
	NAS1149C0432R	48	1,758	0
	NAS1515H3	6	257	0
	NAS1515H4L	48	174	0
Part Specifications				
Specifications could not be found.				

Plex 4/5/19 9:52 AM Dart.Renwick.Jennifer

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
					4	D2731-6	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8		8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1				D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2		2	D2844-1	ARM
		1	1		1	D2844-3	ARM
2	2					D2845	ARM
					4	D3394-041	MOUNTING LUG
					4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN304A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C13A	BOLT
4	4	8	8	4	4	AN4C13A	BOLT
2	2	3	3	3	3	NAS1149C0305R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0416L	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

Change Record

PAGE 1 OF 1

Part Number: D206-628-033/-034

Description: HELI-ACCESS STEP, LH/RH (407 FLOAT)

[illegible]